

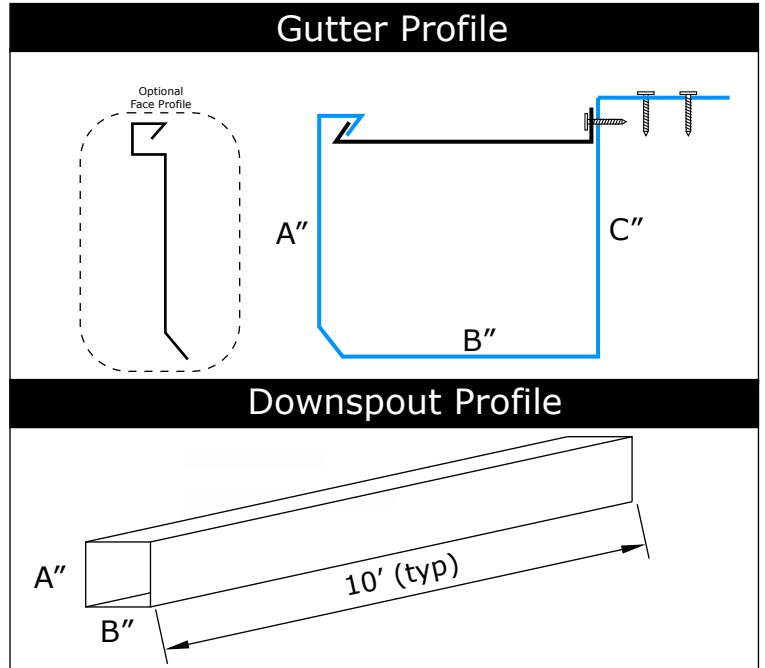
Tested and Approved
Roof Drainage Systems

Box Gutter/ Downspouts

FormTight
Architectural Metal Systems

Custom Box Gutter & Downspouts by FormTight can be sized specifically for your building / installation. With an almost infinite range of size between 5" to 12" height/width, each section is fabricated to precision with our CNC forming & shearing machines. This is not typical k-style residential grade gutter, rather a heavy duty combination of materials and engineering that combine for maximum capacity, durability, and clean looks that commercial & industrial buildings demand.

Available in standard 10' lengths (with splice plates & hangars), custom lengths to 40' available with special order.



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Technical Info

Gutter Available Dimensions*:

5" to 12" Width & Height (Larger Sizes Req. Upgraded Material)

Downspout Available Dimensions*:

Up to 11.5" x 11.5" (Custom Sizes Available)

* Refer to FormTight Submittal Sheet for Required Information

Base Material:

- Acrylume™ Al-Zn (Unpainted) - 24, 22 gauge
- Drexlume™ Al-Zn (Painted) - 24, 22 gauge
- Aluminum (Painted) - .040", .050", .063"

Finishes & Warranty:

(See FormTight color chart for std. selections)

Galvalume™ Substrate - 35 yr. Warranty:

35 year non-prorated PVDF Paint Warranty

Aluminum Substrate - 35 yr. Warranty:

35 year non-prorated PVDF Paint Warranty

Drexlume Substrate - 25 yr. Warranty:

Mill finished Al-Zn with 2-sided acrylic finish

Production Options:

Standard lengths - 10' (lengths up to 40' available special order)

Installation:

Flat & Sloped Single-Ply & Metal Roofing Compatible

Accessories:

Gutter Miters In/Out
Downspout Elbows In/Out/Left/Right
Gutter Hangars
Custom Configurations of All Angles and Dimensions



FormTight Metals, based in Clyde, Ohio is a manufacturer of a variety of commercial and residential metal roofing and siding systems resulting in *complete exterior building envelope solutions*. Through the use of jobsite roll forming we're able to provide economically attractive products with the convenience unmatched by factory forming*. Our portable machines are of the latest design with calibration testing performed before every production run. The resulting product is the most accurate, highest quality product available. Along with our CNC brake forming equipment used to fabricate an almost unlimited list of standard and custom trims, FormTight can be your sole-source provider when it comes to the exterior building envelope. "Formed right = FormTight!"

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*Conventional crating & shipping also available